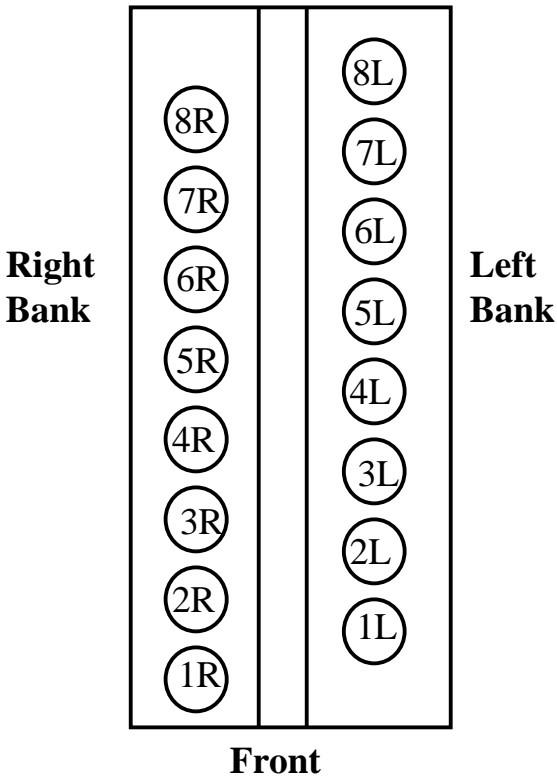


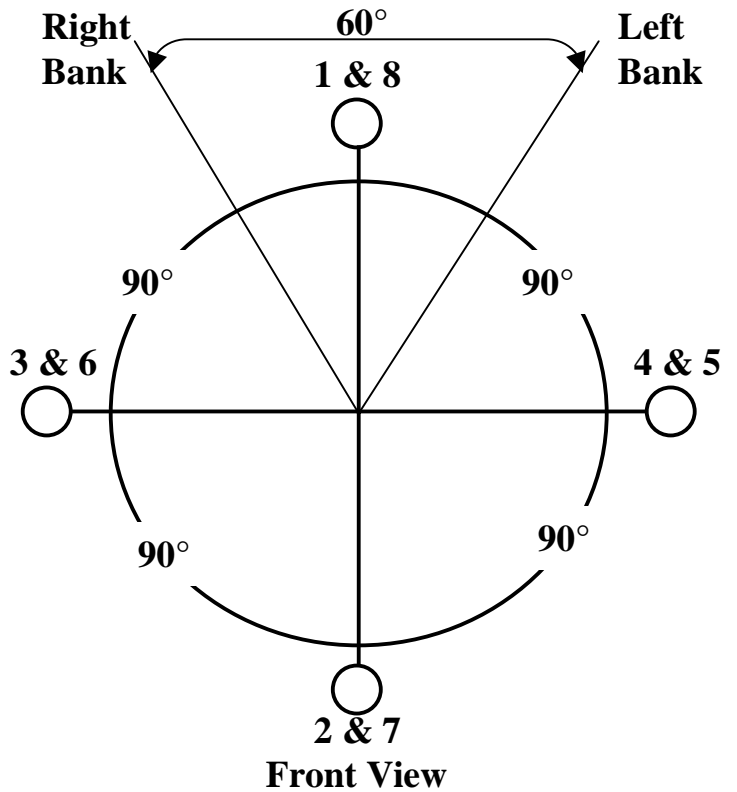
Engine Specifications:

Engine Model	QSK60-G
Type	4 Cycle Diesel
No. of Cylinders	16
Bore of Cylinders	159 mm (6.25 in.)
Stroke	190 mm (7.48 in.)
Reciprocating wt/cyl	12.05 kg (26.57 Lbs)
Connecting Rod Length	321 mm (12.64 in.)

Cylinder Arrangement



Crankshaft Arrangement



Firing Order:

Right Hand Engine Rotation

1R-1L-3R-3L-2R-2L-5R-4L-8R-8L-6R-6L-7R-7L-4R-5L

Crank Interval between Successive Firing

60°-30°-60°-30°-60°-30°-60°-30°-60°-30°-60°-30°-60°-30°-60°-30°